

# SANTOPRENE® 8123-45S100

## SANTOPRENE®

A hard, black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material has low friction and is especially designed for use as a co-extruded slip-coat layer on weatherseal applications. It can be used as an alternative to spray-on slip-coat systems used in automotive weatherseal applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- Designed for applications requiring excellent wear resistance, excellent weather resistance or part surface with low friction factor.
- Co-extrudable with other olefin thermoplastic rubbers.
- Designed for excellent surface smoothness and flexibility as slip-coating material.

### Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

### Typical mechanical properties

Shore D hardness, 15s	45	ISO 48-4 / ISO 868
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### Physical/Other properties

Density	960 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing	Coextrusion
Delivery form	Pellets

### Additional information

Injection molding	Holding pressure should be about 50 to 75% of the actual injection pressure. A high screw RPM (100 to 200) is recommended. Back pressure is not always needed, however, a back pressure of 0.3 to 0.7 MPa may be used to ensure a homogeneous melt and maintain a consistent shot size. A higher back pressure is normally employed when using masterbatches.
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### Processing Notes

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Desiccant drying for 4 hours at 65°C (150°F) can be performed if desired. Santoprene® TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC.

### Automotive

OEM	STANDARD
Mercedes-Benz	DBL5562

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